

CW508L

LEAD FREE BRASS

DESCRIPTION

CW508L yellow brass has a copper content of not less than 62%, CuZn37 is the major brass alloy for the cold forming process. Even though brasses with lower zinc content have better cold forming properties, CuZn37 is the most used alloy. Reasons for this are on the one hand economical due to lower price of zinc compared to copper on the other hand the forming properties of this alloy meet the demand of many applications.

CHEMICAL COMPOSITION

Elements	Min (%)	Max (%)
Cu	62.00	64.00
Pb	-	0.10
Fe	-	0.10
Sn	-	0.10
Al	-	0.30
Ni	-	0.05
Total Others	-	0.10
Zn	Remainder	

MECHANICAL PROPERTIES (AS PER TEMPER H070)

Range (mm)	From	To	UTS Min (Mpa)	PS Min (Mpa)	Elongation Min	Hardness Min (HB)	Hardness Max (HB)
Round (Dia)	8	75.00	-	-	-	70	170-
Hex (A/F)	8	70.00	-	-	-	70	170
Square (A/F)	8	80.00	-	-	-	70	170

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PHYSICAL PROPERTIES

Melting Point - Liquidus°F	1680
Density lb/cu in. at 68°F	0.305
Specific Gravity	8.44
Electrical Conductivity % IACS at 68°F	27.6
Thermal Conductivity Btu/ sq ft/ ft hr/ °F at 68°F	67
Coefficient of Thermal Expansion 68-57210 ⁻⁶ per °F (68 - 572°F)	11.4
Specific Heat Capacity Btu/ lb /°F at 68°F	0.09
Modulus of Elasticity in Tension ksi	15000
Modulus of Rigidity ksi	5600

FABRICATION PROPERTIES

Technique	Suitability
Soldering	Excellent
Brazing	Excellent
Oxyacetylene Welding	Good
Gas Shielded Arc Welding	Fair
Coated Metal Arc Welding	Not Recommended
Spot Weld	Good
Seam Weld	Not Recommended
Butt Weld	Good
Capacity for Being Cold Worked	Excellent
Capacity for Being Hot Formed	Fair
Machinability Rating	35

TYPICAL USES

- > Fasteners
- > Industrial